



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3199-1

Job Sheet 183949



Part No: D3199-1

Job Qty: 12 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/1/18

Job Tracking No:

Due Date: 10/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E SHEET 1 IPP Rev:C Removed Scribing 05-11-05 JLM IPP Rev:D As per Rev B 06-11-24 JLM
IPP Rev:E 11.03.31 as per ecn 11-531 DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	12 pcs		10/12/18	0.00	0.36	Waterjet 1		SL 10/10/18
120	QC	12 pcs		10/12/18	0.00	0.00	QC8		38
130	Small Fab	12 pcs		10/12/18	0.01	0.53	Small Fab-3		SB DAS9
140	QC	12 pcs		10/12/18	0.00	0.00	QC5		38
150	Powdercoat	12 pcs		10/12/18	0.00	0.14	Powdercoat3		BEB-18-DAS
160	QC	12 pcs		10/12/18	0.00	0.00	QC3		NOV 26 2018 68
170	Packaging	12 pcs		10/12/18	0.00	0.00	Packaging3-1		NOV 27 2018 9-89
180	QC21-SA	12 Ea		10/12/18	0.00	0.00	QC21		DAS 21 9-89

Part Op 100 - Cut as per Dwg D3199 Deburr if required

Descriptions: 130 - Form as per dwg D3199 use DT9723

M38839 150 - START TIME: 2:10 FINISH TIME: 2:40 TEMP: 320°

NOV 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	1.1880 sf (.099 ea)	100-Waterjet	5090402

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S20GA	1	259	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.210inches + 0.005 - 0.001	0.215 0.209	0,213	
2	Bracket	0.575inches ± 0.010	0.585 0.565	0,577	
3	Bracket	1.090inches ± 0.010	1.100 1.080	1,093	
4	Bracket	2.015inches ± 0.010	2.025 2.005	2,017	
5	Bracket	2.971inches ± 0.010	2.981 2.961	2,978	
6	Bracket	1.830inches ± 0.010	1.840 1.820	1,834	
7	Bracket	4.830inches ± 0.010	4.840 4.820	4,831	
8	Bracket	4.030inches ± 0.010	4.040 4.020	4,031	

Plex 10/1/18 10:02 AM Dart.Gagnon.Michelle

Date: 10/14/18

Instructions: Various STC's
Exp Date:
Inspector:
Revision:

Serial No/Batch: S118093
Job No: 183949
Part: D3199-1



Container No: S118093
AEROSPACE

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartero.com
www.darterospace.com

DART